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D412-698-043
Job Sheet 204113



013613

Part No: D412-698-043 **Job Qty:** 1 pcs

Part Name: Hinge Panel Automatic Door Opener LH OEM Composite Door & Spacedoor™



Part Weight: 0 lbs **Status:** New **Priority:** Medium

Job Created: 12/3/19 **Job Tracking No:**

Due Date: 12/26/19 **Created By:** Jennifer Renwick

Type: SOLD **Description:** Order 21664

Note: IIN-D412-698 REV.G IPP REV:A 11.08.18 new issue DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/26/19	12/26/19	0.00	0.00	Packaging 1 - 1		DEC 21 2019 DEC 24 2019
							Packaging 1 - 2		
							Packaging 1 - 3	DAS	
							Packaging 1 - 4	74	
							Packaging 1 - 5	9-89	
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S243645



Part: D412-698-043
Job No: 204113
Serial No/Batch: S243645
Revision: G
Inspector:
Exp Date:
Instructions: TC STC SH92-43 Issue 6 FAA STC SR014461

12/3/2019				[Dart Hawkesbury] Job Sheet - Renwick, Jennifer		
120 QC 4	1 pcs	12/26/19	0.00 0.00	Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36		
				QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
130 Packaging 3-1 - Stock - B4B 1 pcs		12/26/19	0.00 0.00	QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74		
				QC 4 - 75		
				QC 4 - 78		
				Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
135 DC - 1 - B4B	1 pcs	12/26/19	0.00 0.00	Packaging 3 - 36 - B4B		
				DC - 1 - B4B		
				DC - 2 - B4B		
				QC 21 - FG - 21		
140 QC 21 - FG	1 pcs	12/26/19	0.00 0.00	QC 21 - FG - 70		
				QC 21 - SA - 53		
Part Op 110 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
130 - (Identify as per dwg & Stock Location:_____)						
Plex 12/3/19 8:50 AM Dart.Renwick.Jennifer						

DAS
78
DEC 27 2019
9-89

DAS
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DEC 27 2019
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DAS
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DEC 27 2019
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PKC

135 - (Document Control) Photocopy bluefile and create labels per PPP D412-698-043 CHG001
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
80-005-2-8	Insert	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	41130644
D3552-21	Door Prop	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5043169
D3622-1	Ball Stud	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5217501
D4330-041	Airframe Bracket Assembly, LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5179302
D4330-3	Door Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5238086
MS21042L5	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	8228676
MS27039-1-05	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	M131099
NAS1149D0332J	Washer	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5228269
NAS1149D0563J	Washer	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5235266
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	80-005-2-8	3	255	0
	D3552-21	1	4	0
	D3622-1	1	43	0
	D4330-041	1	5	0
	D4330-3	1	0	0
	MS21042L5	1	553	0
	MS27039-1-05	3	32	0
	NAS1149D0332J	3	2,875	0
	NAS1149D0563J	1	1,519	0
Part Specifications				
Specifications could not be found.				

Plex 12/3/19 8:50 AM Dart.Renwick.Jennifer

9.0 PARTS LIST – HINGE PANEL AUTOMATIC DOOR OPENER KITS

Qty -041	Qty -042	Qty -043	Qty -044	Part Number	Description
X				D412-698-041	HINGE PANEL AUTOMATIC DOOR OPENER KIT, LH (FOR OEM ALUMINUM DOORS)
	X			D412-698-042	HINGE PANEL AUTOMATIC DOOR OPENER KIT, RH (FOR OEM ALUMINUM DOORS)
		X		D412-698-043	HINGE PANEL AUTOMATIC DOOR OPENER KIT, LH (FOR OEM COMPOSITE AND DART SPACEDOORS™ DOORS)
			X	D412-698-044	HINGE PANEL AUTOMATIC DOOR OPENER KIT, RH (FOR OEM COMPOSITE AND DART SPACEDOORS™ DOORS)
1	1	1	1	D3552-21	GAS SPING
1	1	1	1	D2622-1	BALL STUD
1		1		D4330-041	AIRFRAME BRACKET ASSEMBLY, LH
	1		1	D4330-042	AIRFRAME BRACKET ASSEMBLY, RH
1	1	1	1	D4330-3	DOOR BRACKET
		3	3	80-005-2-8	INSERT
1	1	1	1	MS21042L5	NUT
		3	3	MS27039-1-05	SCREW
		3	3	NAS4149D0332J	WASHER
1	1	1	1	NAS1149D0569J	WASHER